



Formolene® 3312E

Random Copolymer for Clear Storage Containers and Food and Beverage Containers

Formolene® 3312E is a clarified, medium flow random copolymer with fast cycle time and easy mold release. It is designed for injection molding applications. The low haze value and very low yellowness index makes it an excellent choice for “see-through” house wares and rigid packaging.

Formolene® 3312E meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the “Products” section on our website (<http://www.fpcusa.com/ourproducts.html>).

This material is free of animal-derived content.

Typical Properties of this Commercial Grade

Property	Test Method	Typical Values	
		English	SI
Melt Flow Rate, I ₂ @ 230°C	ASTM D1238	12 g/10 min	12 g/10 min
Density	ASTM D1505	0.9 g/cm ³	0.9 g/cm ³
Tensile Strength at Yield (50 mm/min)	ASTM D638	4,200 psi	29 MPa
Elongation at Yield (50 mm/min)	ASTM D638	15 %	15 %
Flexural Modulus (1.3 mm/min), 1% Secant	ASTM D790	150,000 psi	1034 MPa
Rockwell Hardness	ASTM D785	100 R Scale	100 R Scale
Notched Izod Impact Strength @ 73°F	ASTM D256A	1.5 ft-lb/in	80 J/m
Plaque Haze, %	FPC method	6 %	6 %

Note: Specimens were injection molded according to the conditions specified in ASTM D4101.

Data for representative purposes only; not to be construed as product specification. Published 12/11, Revised 3/18

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