



Formolene® HP6000

High Density Polyethylene (HDPE) Resin Homopolymer for Various Extrusion Applications

Formolene® HP6000 is a high quality product for homopolymer pipe extrusion applications. It has excellent stiffness and good stiffness properties.

Suggested Applications:

- Corrugated Pipe
- Drain Tile
- Composite Lumber

Nominal Physical Properties:

PROPERTY*	ASTM TEST METHOD	ENGLISH		SI	
		Unit	Value	Unit	Value
Density	D1505	g/cc	0.964	g/cc	0.964
Melt Index, Condition E, 190°C/2.16 kg	D1238	g/10 min.	0.65	g/10 min.	0.65
Environmental Stress Crack Resistance (ESCR)					
Condition A, F ₅₀ (100% Igepal)	D1693	h	15-20	h	15 –20
Condition B, F ₅₀	D1693	h	10	h	10
Tensile Yield Strength, 2" (50 mm) per min.	D638 Type IV	psi.	4400	MPa	30
Ultimate Elongation, 2" (50 mm) per min.	D638 Type IV	%	>300	%	>300
Brittleness Temperature	D746	°F	<-180	°C	<-118
Flexural Modulus	D790	psi.	240,000	MPa	1654

* Physical properties reported herein were determined on compression molded specimens prepared in accordance with Procedure C of ASTM D1928.

The nominal properties reported herein are typical of the product but do not reflect normal testing variance and therefore should not be used for specification purposes.

Published 08/01/04, Revised 01/12/16

Any inquiries regarding this data sheet should be addressed to: 9 Peach Tree Hill Road • Livingston, NJ 07039 • Phone: (888) FPCUSA3 • Fax: (973) 422-7772

The information and recommendations in this publication are, to the best of our knowledge, reliable. Suggestions concerning uses or applications are only the opinion of FORMOSA PLASTICS CORPORATION, U.S.A. and users should perform their own tests to determine the suitability of these products for their own particular purposes. However, because of numerous factors affecting the results, FORMOSA PLASTICS CORPORATION, U.S.A. MAKES NO WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, other than that the material conforms to the applicable current Standard Specifications Statements herein, therefore, should not be construed as representations or warranties. The responsibility of FORMOSA PLASTICS CORPORATION, U.S.A. for claims arising out of breach of warranty, negligence, strict liability or otherwise is limited to the purchase price of the material. Statements concerning the use of the products of formulations described herein are not to be construed as recommending the infringement of any patent and no liability for infringement arising out of any such use is assumed.