



Formosa Plastics®

Formolene® HDPE

Formolene® HB6007F

A Homopolymer High Density Polyethylene (HDPE) Resin Designed for Liquid Food Blow Molding Applications Requiring a Synthetic Antistatic Additive

Formolene® HB6007F is a high quality product for those critical food packaging requirements. It also has good stiffness properties and contains an antistatic additive to help dissipate dust particles on bottle surfaces.

Formolene® HB6007F meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

Suggested Applications:

Milk Soft Drink Concentrate
Distilled Water Fruit Juice, etc.

Nominal Physical Properties:

PROPERTY*	ASTM TEST METHOD	English		SI	
		UNIT	VALUE	UNIT	VALUE
Density	D1505	g/cc	0.964	g/cc	0.964
Melt Index, Condition E, 190°C/2.16 kg	D1238	g/10 min	0.70	g/10 min	0.70
Environmental Stress Crack Resistance (ESCR) Condition B, F ₅₀ (100% Igepal)	D1693	h	15-20	h	15-20
Tensile Yield Strength 2" (50 mm) per min.	D638 Type IV	psi.	4400	MPa	30
Ultimate Elongation 2" (50 mm) per min.	D638 Type IV	%	>300	%	>300
Brittleness Temperature	D746	°F	<-180	°C	<-118
Flexural Modulus	D790	psi.	240,000	MPa	1654

* Physical properties reported herein were determined on compression molded specimens prepared in accordance with Procedure C of ASTM D4703, Annex A1.

The nominal properties reported herein are typical of the product but do not reflect normal testing variance and therefore should not be used for specification purposes.

Published 06/01/01, Revised 07/16/21

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