Formosa Plastics®

Formolene® HDPE

Formolene® HB5202B

High Density Polyethylene (HDPE) Resin Designed for Blow Molding Applications

Formolene® HB5202B is designed for applications requiring excellent stiffness and stress crack resistance properties. It may be used as a blow molding resin or sheet extrusion thermoforming resin.

Formolene® HB5202B meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

Suggested Applications:

Containers	*Molded or formed…*
Bleach and Detergents	Industrial Housings
Chemicals	Shrouds
	Tanks

Nominal Physical Properties:

PROPERTY*	ASTM TEST METHOD	English UNIT	English VALUE	SI UNIT	SI VALUE
Density	D1505	g/cc	0.952	g/cc	0.952
Melt Index, Condition E, 190ºC/2.16 kg	D1238	g/10 min	0.35	g/10 min	0.35
Environmental Stress Crack Resistance (ESCR)					
Condition B (100% Igepal), F_{50}	D1693	h	50	h	50
Tensile Yield Strength	D638				
2” (50 mm) per min.	Type IV	psi.	3900	MPa	27
Ultimate Elongation	D638				
2” (50 mm) per min.	Type IV	%	>600	%	>600
Brittleness Temperature	D746	°F	<-180	°C	<-118
Flexural Modulus	D790	psi.	190,000	MPa	1309

* Physical properties reported herein were determined on compression molded specimens prepared in accordance with Procedure C of ASTM D4703, Annex A1.

The nominal properties reported herein are typical of the product but do not reflect normal testing variance and therefore should not be used for specification purposes.

Published 06/01/01, Revised 07/16/21

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