

Formolene FORMAX[®] L91930B

Superior Performance Linear Low Density Polyethylene for Film Extrusion

Formolene FORMAX[®] L91930B is a superior strength linear low density polyethylene. Film mechanical properties are comparable to premium strength LLDPE film resins.

Formolene FORMAX[®] L91930B is a barefoot resin for use in high performance film applications offering excellent extrusion processing and outstanding impact strength and tear resistance. Films exhibit good optical properties.

Formolene FORMAX[®] L91930B meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

Suggested Applications:

| Industrial packaging | Industrial liners | Food packaging | Stretch Film |
|----------------------|---------------------|----------------|--------------|
| Can liners | Consumer trash bags | CoExtrusion | |

Nominal Physical Properties:

| | TEST | | |
|--|--------|----------|------------|
| PROPERTY | METHOD | UNIT | VALUE |
| Density | D1505 | g/cc | 0.920 |
| Melt Index, Condition E, 190°C/2.16 kg | D1238 | g/10 min | 3.0 |
| Dart Impact | D1709 | g | 170 |
| Tear Strength | D1922 | g | 270/430* |
| Yield Strength | D882 | psi | 1300/1300* |
| Tensile Strength at Break | D882 | psi | 4500/3500* |
| Elongation | D882 | % | 600/800* |
| Optical Properties: | | | |
| Gloss (45 ^o) | D2457 | | 80 |
| Haze | D1003 | % | 2 |
| * MD/TD | | | |

Note: Film Properties measured on 0.8 mil (20 micron) cast film extruded at 320 fpm with a melt temperature at 520^oF. and melt curtain of 1.0 inch.

Actual film properties may vary depending on operating conditions and additive packages. Film properties are not intended to be used as specifications.

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Any inquiries regarding this data sheet should be addressed to: 9 Peach Tree Hill Road • Livingston, NJ 07039 • Phone: (888) FPCUSA3

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