

Formolene[®] E4803

High Density Polyethylene Non-pressure Pipe Extrusion Resin

Formolene[®] E4803 is a bimodal high-performance copolymer designed for non-pressure pipe applications. It has outstanding toughness even at low temperatures. Overall, it provides an excellent balance of stiffness, and process ability in conduit pipe applications.

Formolene[®] E4803 meets the material requirements of ASTM F2160 and also meets the minimum requirements of ASTM D3350-21 cell classification 435480A and 435440A.

Formolene[®] E4803 meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

Suggested Applications:

Conduit Pipe, Telecommunications Pipe Caps and Closures, Blow Molded Parts, Sheet, Thermoformed Parts

Nominal Physical Properties:

	ASTM				
	TEST	English		SI	
PROPERTY*	METHOD	UNIT	VALUE	UNIT	VALUE
Density	D1505	g/cc	0.948	g/cc	0.948
Melt Index					
Condition E, 190°C/2.16 kg (MI)	D1238	g/10 min.	0.30	g/10 min.	0.30
Condition F, 190°C/21.6 kg (HLMI)		g/10 min.	30.0	g/10 min.	30.0
Tensile Strength at Yield,					
2 in./min, Type IV bar	D638	psi.	3400	MPa	23.4
Elongation at Break,					
2 in./min, Type IV bar	D638	%	>600	%	>600
Flexural Modulus					
2% Secant	D790	psi.	128,000	MPa	883
Environmental Stress Crack Resistance					
Condition B, (100% Igepal), F50	D1693	h	>1000	h	>1000
Condition B, (10% Igepal), F10	D1693	h	>1000	h	>1000
Condition C, (100% Igepal), F20	D1693	h	>1000	h	>1000
NCLS, 600 psi	F2136	h	>200	h	>200
Brittleness Temperature	D746	°F	< -76	°C	< -60
Thermal Stability	D3350	°F	>428	°C	>220
OIT, 200°C	D3895	min.	>60	min.	>60

* Physical properties reported herein were determined on compression molded specimens prepared in accordance with Procedure C of ASTM D4703, Annex A1.

The nominal properties reported herein are typical of the product but do not reflect normal testing variance and therefore should not be used for specification purposes.

Published 08/30/24

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